Pulse Timing Modules

PTM-300 PTM-300U

Advanced Timing Control

I/O Compatibility8-Pin Octal

Overview

The **PTM-300 Series** Pulse Timing Module can solve timing issues in many sensor timing and control applications. Pulses may be accepted from standard sensor outputs, such as Proximity and Photo-sensors. User control is provided for pulse timing in 1 milliseconds increments. Standard timing functions include **EXTEND** Pulses, **STRETCH** or **SHORTEN** Pulses, detect signal activity i.e. **MOTION**, **DELAY-ON**, **DELAY-OFF**, **INTERVAL** timing, and **BUFFER** modes.

The **PTM-300** Series automatically detects the polarity of the input signal (either PNP sourcing or NPN sinking) and produces an output of the same polarity. The complimentary output polarity \bar{x} is also user selectable.

The *model PTM-300U* provides an LCD display and user controls for simple time/function configuration, as well as 'on-the-fly' timing ▲ ▼ adjustments in 1mS and 100mS steps^{2,3}. Real-time STATUS LEDs are provided to indicate Input and Output signal status and polarity, as well as active Timing status (•) for display of operation at a glance.

Standard features include: 10-30Vdc operation, Auto-detect [I/O²] Input polarity, Single output for both PNP sourcing and NPN sinking signal polarity (short-circuit protected), low-profile 8-pin octal plug-in and encapsulated timing circuitry for industrial reliability. Many other options and configurations are available.



PTM-300U
User-configurable



PTM-300
Factory-configured

Product Features

- Auto-Detected [I/O²] Input (PNP/NPN)
- Timing control in 1mS Increments²
- Timing Range 10mS to 60 Seconds¹
- Wide 10 to 30 VDC Operation
- Encapsulated Timing Circuitry
- Sink/Source SSR Output (protected)
- 'Real-Time' Status Indicators
- Industry Standard 8 Pin Octal Plug-in
- Low-Profile 8-pin Octal 2" sq. Package
- User Configurable w/LCD Display³
- 'On-the-Fly' Timing Adjustment³
- Short-Circuit Protected SSR Output

Typical Application

— In this example —
PULSE STRETCH MODE: 400mS
AUTO-DETECT POLARITY: Inverted output

UNTIMED PULSES FROM SOURCE





— In this example — Input: NPN Fast pulses

Pulse Timing Module

NOTE: STRTCH X
400 MS

STATUS
INPUT
SEITINGS
1-400-00EXTEX
1-400-



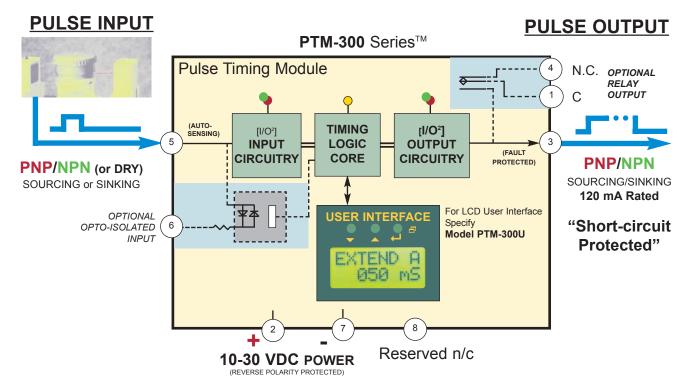
FROM PTM-300U

TIMED PULSE

— In this example — Output: PNP $(\bar{x}-Inverted)$ 400mS

- ¹ Consult factory for other timing ranges and functions.
- ² Timing resolution: 1mS (10 to 999mS range), 100mS (1 to 60 Seconds range).
- ³ PTM-300U Models are user-configurable and include LCD Display and 'on-the-fly' timing adjust. (see Operation)

Pulse Timing Modules



Operation

Input signals, such as 'Open-Collector' PNP/NPN types or DRY Contact closures are received from sources such as proximity sensors, photo-sensors, etc. at input (Pin 5), (Other signals, such as TTL, CMOS logic and bi-polar types require the -ISO or -ISO5 opto-isolated input option). Input signal polarity is automatically detected by the input circuitry and indicated by the INPUT LED • PNP/ • NPN. The desired timed output is produced at output (Pin 3) in the same signal polarity as the detected input signal. The output polarity and status is OUTPUT indicated by the ● PNP/ ● NPN. (Example - An NPN input signal is <u>automatically</u> matched as an NPN output signal and likewise, a PNP input signal produces a matching PNP signal output). In user-selectable x mode, the output polarity is the compliment of the

Electrical Specifications

(Standard Models)

SYMBOL	PARAMETER		LIMIT	3	UNIT	CONDITION
	PARAMETER	MIN	TYP	MAX	UNIT	
V _{op, V+}	Operating Supply Voltage	10		30	VDC	Pins 2 & 7, Note 1
I _{supply}	Power Supply Current		50	75	mA	No load current.
ΙL	Output Load Current	0		125	mA	Pin 3
I _{sc}	Output Short-circuit current		140	175	mA	Pin 3, Note 2
Z _{in}	Input Impedance	1	1.2		ΚΩ	Pin 5
V _{in}	Voltage on Input	-5v		V _{op} +5v		Pin 5
Тор	Operating Temperature	0		+50	ů	

Notes:

- 1. Reverse polarity protected.
- 2. Output protected against fault in either polarity (sourcing or sinking).

input polarity. (For example, in $\overline{\mathbf{x}}$ mode, an NPN input signal will produce a PNP output signal and likewise, a PNP input signal will produce an NPN output signal.) The *TIMING* • LED indicates actual timing activity of the Pulse Timing Module in 'real-time'.

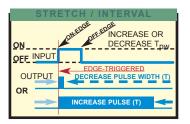
The 'fault protected' solid state output can source or sink up to 120mA loads. If the output (Pin 3) is shorted, producing an 'overcurrent' condition, the LCD display will display "OUTPUT FAULTED" and the PTM-300 will roll back the output current until the fault condition is cleared. Note: an indefinite short-circuit condition on Pin 3 to Ground or Pin 3 to V+ will not cause device damage.

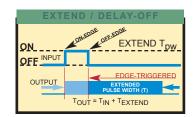
User-adjustable timing range is from 10 milliseconds to 999 milliseconds in 1 mS increments and from 1 second to 60 seconds in 100 mS (0.1 second) increments. Single-step timing changes may be made in real time UP or DOWN by simply pressing the ▲ or ▼ buttons. All TIME/FUNCTION settings are retained when power is lost. However, 'onthe-fly' timing adjustments of less than 500mS will be stored by entering and exiting CONFIG ♠ Mode.

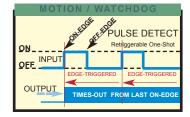
Timing Modes & Functions

(Standard Models)

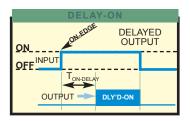
PULSE/TIMING FUNCTION	TIMING MODE(S)							COMMENTS
	STRTCH	INTRUL	EXTEND MOTION BUFFER		DLY-ON DLYOFF			
● Increase Pulse Width /								Produces a single output pulse of desired width
 Decrease Pulse Width (One-Shot/non-retriggerable) 	×	×						triggered by the ON-EDGE of the pulse input. Set time to desired output Pulse Width (T _{pw}).
• Extend Pulse On Time (retriggerable)			×					Adds desired time to the trailing edge (OFF- EDGE) of the input pulse. Output pulse = Input pulse time + 'extended' time (T) .
Motion Detect /								Timer is triggered/retriggered by each ON-
 Watchdog Timer (One-Shot/retriggerable) 				×				EDGE of input pulse detected. Output is ON while timing is active. Output times-out from last ON-EDGE of input pulse detected.
Buffer Pulse Output = Input					×			In BUFFER mode, timing is set to 0 mS. The output produced matches the input for virtually 'transparent' operation.
Delay-ON-Make Delayed output						×		Delay of output for desired delay time. Output is OFF until input is ON for set time; then output remains on until input signal is OFF.
• Delay-OFF							×	Output turns ON when Input turns ON. Output remains ON for the desired time after input turns OFF.





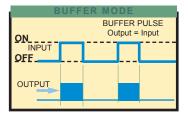


FUNCTIONS						
A - Automatically detects Input Polarity. • PNP/ • NPN Input/Output Optimization [I/O²]	PNP input to PNP output. NPN input to NPN output.					
X - Automatically detects and determines Input Polarity and produces complimentary output polarity.	Converts • PNP input to • NPN output; converts • NPN input to • PNP output.					
N - Forces Input detection and Output to NPN mode.	NPN input to NPN output only.					
P - Forces Input detection and Output to • PNP mode.	● PNP input to ● PNP output only.					
α - Automatically detects Input Polarity and <u>debounces</u> for about 8mS. ● PNP/ ● NPN Input/Output Optimization [I/O²]	For signals from mechanical relay and contacts or noisy signals. Signal must be present for 8mS. Adds >8mS delay to input detection.					



Timing Specifications (Standard Models)

0 1				•	•	
SYMBOL	PARAMETER	LIMITS			UNIT	CONDITION
	PARAWEIER	MIN	TYP	MAX	UNIT	CONDITION
T _{pw(MIN)}	Minimum Input Pulse Width	0.5			mSec	
T _{pd}	Propagation Delay		0.5		mSec	Input to Output, Note 1
	Repeatability/Jitter (+/-)		0.5 1		mSec %	Notes 1, 2
T_{adb}	Adaptive Debounce		8		mSec	a Mode Only
	Timing Accuracy (+/-)		1 1		mSec %	Note 2
tr/tf	Output On/Off (rise/fall) time		50	100	nSec	Output FETs Switching Time (120mA resistive load, C _L =0pf)



Notes:

- 1. Does not apply to $a\,$ Mode because input signal is debounced for 7mS.
- 2. Whichever is greater.

PTM-300 PTM-300U

Pulse Timing Modules

*Absolute Maximum Ratings

Option(s)

*NOTE: STRESSES ABOVE THOSE LISTED UNDER ABSOLUTE MAXIMUM RATINGS MAY CAUSE PERMANENT DEVICE DAMAGE. OPERATION AT THESE RATINGS FOR EXTENDED PERIODS MAY AFFECT RELIABILITY. SEE ELECTRICAL SPECIFICATIONS FOR RECOMMENDED OPERATING PARAMETERS.

Part Numbering

Pulse Timing Module w/

User Interface (LCD Display

& Push-button selections).

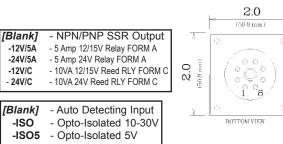
Base Part No.

PTM-300U

USER CONFIGURABLE w/LCD Display

Dimensions

Dimensions are in inches, except where noted otherwise

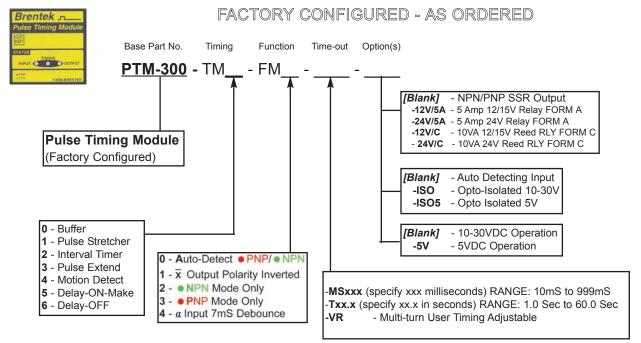




Note: Allow .06" additional height for push buttons on PTM-300U Models.

Example: PTM-300U

PTM-300 Series Pulse Timing Module w/User Configurable (LCD Display), 10-30V operation, Optically-Isolated 10-30VDC Input, controlled environment: 0° to +50° C Operating Temperature.



Example: PTM-300-TM1-FM0-MS031

PTM-300, 10-30V operation, Factory configured: Pulse stretcher, Auto-detect PNP/ NPN input, 31mS time-out. Standard PNP/ NPN 125mA solid-state output. Industrial Rated -40° to +85° C Industrial Operating Temperature.